

## ALBUQUERQUE VAULT COMPANY PRE-CAS CONCRET PRODUCT

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Detail #

2220

Not To Scale

Feb. 2009

**SECTION** 

B-B

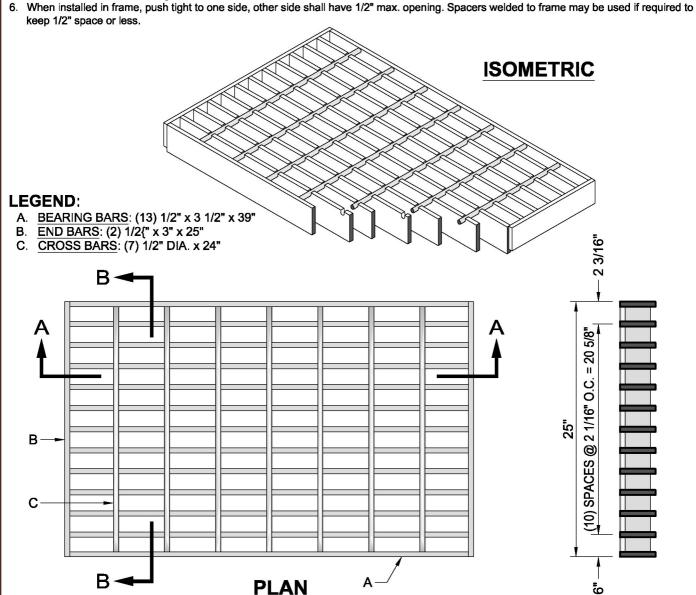
NOTE 4

## DRAINAGE STORM INLET ALBUQUERQUE GRATE

## **GENERAL NOTES:**

- 1. All bars to be structural grade steel, grade A36.
- 2. The grate shall be welded with 1/8" fillet weld around both sides of cross bars. 1/4" fillet weld both sides of bearing bars to end bars.
- 3. After cleaning surface of scale, rust, oils, etc., paint grate with one shop coat red oxide, two finish coats aluminum paint (AASHTO K 19)
- 4. Top of cross bars shall be flush with top of grate.
- 5. Grind welds flush with bearing bars.

5"



5"

т т

40"

(6) SPACES @ 5" O.C. = 30"

**SECTION A-A**